



# LED-LIGHTING FOR RAILWAY

#### MAFELEC and TSL-ESCHA GmbH

TSL stands for Touch, Signal and Light. Door opening push buttons, signal lights, portfolio. TSL-ESCHA develops, manufactures, and distributes individual customer

#### Members of the MAFELEC TEAM

the MAFELEC TEAM. The owner-managed group of companies offers solutions for HMI,

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ED-LIGHTING FOR RAILWAY

### LED-LIGHTING FOR RAILWAY INTERIOR AND EXTERIOR

MAFELEC and TSL-ESCHA together offer a large portfolio for LED lighting for rail vehicles for interior and exterior applications. TSL's expertise lies particularly in the interior. The popular EL series built-in spotlights are used in the door area and lavatories. With the new ceiling lighting series LL there is now a long-term and expandable solution. This offers a customized lighting concept as well as an intelligent luminaire system for easy and predictive maintenance.

For more than 15 years, MAFELEC has distinguished itself with multiple solutions for exterior LED lighting. The M-Light series features a wide range of headlights, marker lights and tail lights whether as a standard product or as a customized version.

- Intelligent and individual lighting solutions
- Space-saving lighting solution for tight spaces
- Maintance assistance
- Various forms for plug-&-play systems
- Compliance with railway standards and regulations

Versatile lighting solutions for new vehicles and modernization of rolling stock.









### LINEAR LIGHT SERIES LL UND PL SLIM DESIGN, EFFICIENT LIGHT

TSL-ESCHA's LED lighting requirements are particularly demanding. This is because the products are used worldwide on both the interior and exterior as well as in the lavatories of rail vehicles and are thus often exposed to harsh conditions. In addition to reliable operation, the products focus on the needs of passengers and operating personnel. Brightness adapted to the operating conditions and optimal recognition of the LED linear lights ensure passengers a comfortable ride.

- Optimized efficiency in mechanics, electronics and lighting technology
- Needs-based luminosity
- Standards-compliant development
- Reliable and high availability





### **LINEAR LIGHT SERIES LL** INTELLIGENT AND INDIVIDUAL

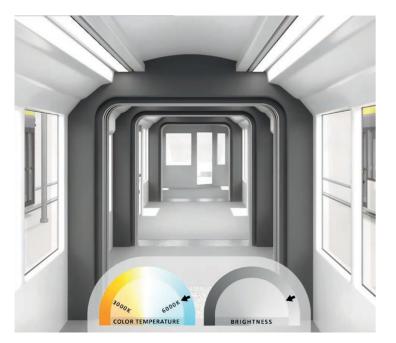


Light can have a calming and relaxing effect. This is an enormous advantage in the often hectic everyday life of public transportation. Accordingly, more and more operators are relying on an intelligent lighting system. This means a greater comfort for passengers but also optimum safety. A smart lighting system also offers added value for the vehicle manufacturer. Because who doesn't want a product that is maintenance-free, durable and reliable? In addition, it can withstand continuous loads for many years and at the same time reduce ongoing operating costs. TSL-ESCHA has developed the perfect solution for LED ceiling lighting for rail vehicles with the new linear light series LL.

With the new LL series, TSL-ESCHA offers a universal, innovative and intelligent lighting concept for ceiling lighting in trains. Fixed light colors or colors adapted to the respective situation from warm white to cold white light (from 3,000 K to 6,500 K) can be realized. A homogeneous light without transitions can be achieved over the entire length of the vehicle with the LL series.

- Intelligent and individual lighting solution
- Variable light lengths allow installation in any vehicle
- Subsequent parameterization possible, as each printed circuit board is individually adjustable in brightness and light color
- Cost and time savings during maintenance
- Predictive planning of repairs possible (predictive maintenance)









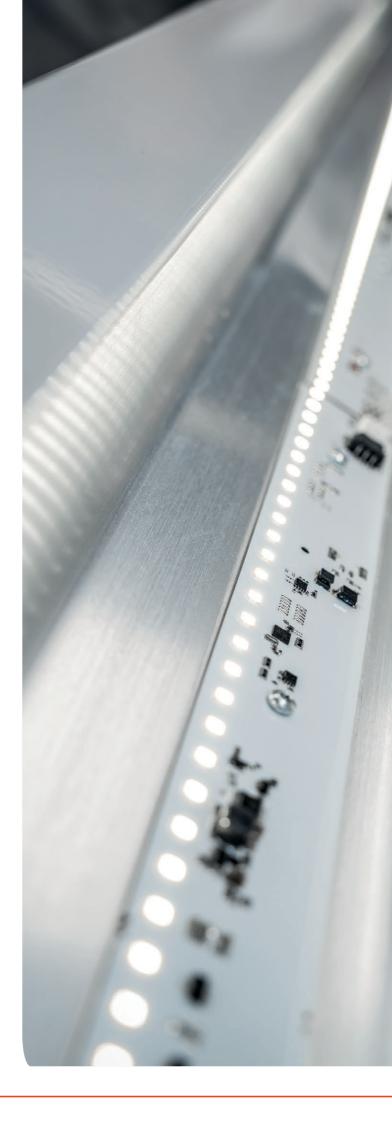
### **LL SERIES** LIGHT FOR PRESENT AND FUTURE

The advantage of the linear light series is its simple and intelligent wiring. This makes the system a cost-effective option that is also easy to assemble. Each Printed circuit board can be individually adjusted in terms of brightness and light color. This makes it easy to implement individual customer requirements. The same applies to compliance with standards such as for electronic equipment (EN 50155), photometric requirements (EN 13272-2) and fire protection (EN 45545-2 up to Hazard Level 3).

The light color according to individual customer requirements is already set in advance at the TSL-ESCHA factory. On site at the vehicle manufacturer, it is then possible to make a simple adjustment of the brightness in the installed state. This is how modern lighting technology works. It makes things easy for the vehicle operator and ensures that passengers feel even safer and more comfortable.

The linear lights can be connected to the existing communication system of the vehicle, as it is gateway-capable. This enables higher-level control. This is done via Ethernet or CAN bus, which are frequently used in the rail industry. By analyzing and evaluating the collected data, correct maintenance work can be carried out, suitable spare parts can be provided, and the downtime can be kept as short as possible. The magic word in this area is predictive maintenance.

- Plug-&-play system components from diffusers to profiles
- The LL system is a cost-effective variant that already has a basic intelligence. This can be upgraded by a gateway as a high-end variant
- Long-lasting and expandable solution
- Networking of the different systems enables higher-level control and monitoring (Railway 4.0)



The LL series can be variably adapted in length for each vehicle.

## **PL14** FLAT AND VARIABLE

- Installation in rail vehicles at the driver's desk or general workstations
- Compact construction type with matt PC cover
- Available in three lengths (278, 538 or 798 mm)
- Luminous colors: neutral white 5,000 K or cold white 6,500 K
- Beam angle: 90° (PL14x3: <496 lm)
- Special features: as a supplement to the PL151 workstation light for illuminating shelves (48 VDC)
- PL14 HT complements the product family with an extended operating temperature of up to +80 °C; length 172 mm
- Mounting variants: on inclinable mounting brackets using pot magnets or back side bolts

## **PL14 M** DURABLE AND HIGH DEGREE OF PROTECTION

- Installation in rail vehicles for mirror lighting in the lavatories or on the desks of drivers as well as in machine construction on cutting machines
- Compact construction type with robust glass cover
- Available in three lengths (289, 549 or 809 mm)
- Luminous colors: neutral white 5,000 K
- Beam angle: 98° (PL14x3M: 496 lm)
- Special features: resistant to many coolants and lubricants used with cutting machines, shock and vibration resistant
- Mounting variants: can be tilted ± 35° with mounting bracket



Nominal voltage 24 VDC 14 W @ 24 VDC with a length of 538 mm Nominal power -40...+40°C Operating temperature IP20 Degree of protection Visible external dimensions (L x W x H) 278 ... 798 x 23 x 18

<b>7</b>

Nominal voltage	24 VDC
Nominal power	11 W @ 24 VDC with a len
Operating temperature	-40 + 60 °C
Degree of protection	IP67
Visible external dimensions (L x W x H)	289 810 x 28 x 14 mm





ngth of 549 mm

## **PL30 ROBUST AND VIBRATION RESISTANT**

- Installation in rail vehicles as well as in machine construction on cutting machines
- Compact construction type with robust glass cover
- Available in two lengths (420 or 820 mm)
- Luminous colors: warm white 3,200 K or cold white 6,300 K
- Beam angle: 80° (PL30x4: 673 lm) with high power LEDs
- Special features: robust housing, vibration-proof, resistant to coolants and lubricants
- Mounting variants: using tiltable mounting brackets



24 ... 36 VDC Nominal voltage Nominal power 16 W @ 24 VDC with a length of 420 mm Operating temperature -20 ... +50 °C Degree of protection IP67 Visible external dimensions (L x W x H) 420 ... 820 x 46 x 27 mm



### **BUILT-IN LIGHTS SERIES EL** CONSTANT BRIGHTNESS AND DURABLE

Good lighting means that the focus is not only on standards, but primarily on people, their requirements and their well-being. TSL-ESCHA built-in lights are compact and powerful. The small spotlights can be found particularly in the door area and in lavatories of rail vehicles.

- Multiple built-in variants
- Robust housing technology, high degree of protection and wide operating temperature range
- Complies with the current standards for rail vehicles (EN 50155, EN 45545-2 and EN 61373)
- Ideal solution for the lighting of lavatories





### **EL50** COMPACT AND POWERFUL

Although TSL-ESCHA's built-in lights are compact and discreet, everything that matters is visible once they light up. The small built-in spotlights are often found on the exterior and interior door areas and lavatories of trains. The EL series is characterized in particular by its compact design and easy installation

The proven EL50 has a wide beam angle of 32 degrees. As a spot, this illuminates over five meters. Due to a product extension, the EL50 series gets two new beam characteristics in clear and diffuse.

The 70 degree beam angle with a clear cover illuminates a lavatory on the walls much better, for example, as it radiates more broadly. This makes the light even more homogeneous.

The new variant with a 70 degree beam angle with diffuse cover radiates the light even more homogeneously. This ensures less glare. This is achieved by means of an inserted diffuse foil. Around 30 percent less light shines through this. That makes the EL50 70° diffuse suitable for use in lavatories and especially for a placement above changing tables or at mirrors.





- Flat construction type with robust, flat glass cover
- Various luminous colors and beam angles possible
- Luminous colors: from warm white 2,700 K to cold white 6,500 K
- Mounting variants: mounted from the front side using mounting claws; screwed on from the back side; snap-in ball studs or mounted from the back side without a front panel



EL50 70° clear

Nominal voltage Nominal power Operating temperature Degree of protection IP67 Visible external dimensions (L x W x H) Ø90 x 20mm



EL50 70° diffuse



EL50 32°

24 ... 36 VDC or 110 VDC 5 W @ 24 VDC or 4 W @ 110 VDC -40 ... +50 °C









### **ELK50** MANY MOUNTING OPTIONS

- Installation on the interior door area of rail vehicles
- For signaling or illumination in a spherical glass dome
- Flat construction type with robust, domed glass cover (glass height of 14 mm)
- Luminous colors: from warm white 2,700 K to cold white 6,500 K
- Beam angle: 120°
- Special features: Front side made of special frosted glass
- Mounting variants: mounted from the front side using mounting claws; screwed on from the back side; snap-in ball studs or mounted from the back side without a front panel



Nominal voltage 24 ... 36 VDC or 110 VDC 5 W @ 24 VDC or 4 W @ 100 VDC Nominal power -40...+50°C Operating temperature IP67 Degree of protection Visible external dimensions (L x W x H) Ø90 x 14 mm

### ELK63 GOOD SPATIAL ILLUMINATION

- Installation on the interior door area of rail vehicles
- For signaling or illumination in a spherical glass dome
- Flat construction type with robust, domed glass cover (glass height of 22 mm)
- Luminous color: cold white 6,500 K
- Beam angle: 120° through spherical body
- Special features: Front panel made of special frosted glass, optimal lateral recognition and very good spatial illumination
- Mounting variants: mounted from the front side using mounting claws; screwed on from the back side



Nominal voltage	24 36 VDC
Nominal power	5 W @ 24 VDC
Operating temperature	-40+80°C
Degree of protection	IP67
Visible external dimensions (L x W x H)	Ø100 x 24 mm





### ELS52 MINIMAL INSTALLATION DEPTH

- Installation as ceiling spotlight in lavatories or in the door area of rail vehicles
- Similar to EL50 with less light output, but with the MLS52's construction type
- Flat construction type with robust glass cover
- Luminous colors: from warm white 2,700 K to cold white 6,500 K
- Beam angle: 32°
- Special features: minimal installation depth of only 25 mm, front side made of single-layer safety glass
- Mounting variants: can be mounted from the front or back side





Nominal voltage	24 36 VDC
Nominal power	3 W @ 24 VDC
Operating temperature	-40+50°C
Degree of protection	IP67
Visible external dimensions (L x W x H)	Ø87 x 7 mm



EL spotlights are ideal for lighting the lavatories and the PL14 as light for the mirror.

### **M-LIGHT SERIES** FRONT LIGHTING FOR RAILWAY VEHICLES

For more than 15 years, MAFELEC has been a key player in the front lighting for rolling stock in Europe and in the world.Our optical, electronic and mechanical expertise allows us to offer a wide range of products for front lighting. The M-Light range consists of standard LED headlights and marker lights, but also specific solutions fully adapted to the design requested by the customer.

- Certified product range for the European market
- Optical variants available according to the country of operation
- Development of specific solutions
- Compliance with railway standards and regulations





For each project of new equipment or refurbishment, a relevant M-Light solution is available.



### ML5-1/170 MULTIFUNCTIONAL AND RELIABLE

The ML5-1/170 is a LED light that combines the various lighting functions expected on the front of a rail vehicle to ensure the visibility of the trainset and to illuminate the track.

Thanks to the diversity of optical, electrical and mechanical variants, the ML5-1/170 can be adapted to all integration cases, for new or refurbished equipment projects intended for circulation in Europe or in the USA.

The ML5-1/170 was the first LED combination light in the railway market and has gained excellent feedback.

- Combined railway LED light
- Up to five functions: headlight, white marker light and red tail light
- Adaptable optical requirements
- Different mechanical variants
- Compliance with railway standards and regulations
- Excellent operational experience





Our combined light ML5-1/170 equips the greatest train builders. More than 35 000 pieces are in operation worldwide





### ML5-1/170 FOR OPERATION IN EUROPE OVERVIEW OF DIFFERENT VARIANTS

Within the European Union, rolling stock must be equipped with front lights complying with the EN 15153-1 standard and certified according to the TSI LOC & PAS directive.

The ML5-1/170 is a compact product that meets these requirements and combines the various lighting functions in one product: full headlight, dimmed headlight, full white marker light, dimmed white marker light and red tail light.

It can be adapted to different integration cases thanks to the mechanical variants available: front or rear mounting, plastic or glass display case with defrosting option,  $+/-1.5^{\circ}$  level adjustment. The cable length and the addition of a connector can be adjusted according to the needs of the project.

For each project, the ML5-1/170 is optically calibrated to account for integration constraints, including attenuation caused by integration behind a customer glass.

The anti-glare option according to table 3 of the standard, commonly called cut-off, is also available

Nominal power Lit area Operating temperature Degree of protection Service life 24 ... 36 VDC or 72 ... 110 VDC (-30 % / +25 %) Ø170 mm -40 ... +70 °C IP66 front, IP65 rear 60,000 h

#### VARIANT 1



- Front or rear mounting; plastic cover
- Up to five functions: headlight, white marker light and red tail light
- Bearing adjustment angle at +/-1,5°
- For lower light or upper light when including headlight function

#### VARIANT 3



- Front or rear mounting; heated glass cover
- Up to five functions : headlight, white marker light and red tail light
- For lower or upper light



#### VARIANT 2



- Front or rear mounting; plastic cover
- Only marker light function
- Ideal for upper light

#### VARIANT 4



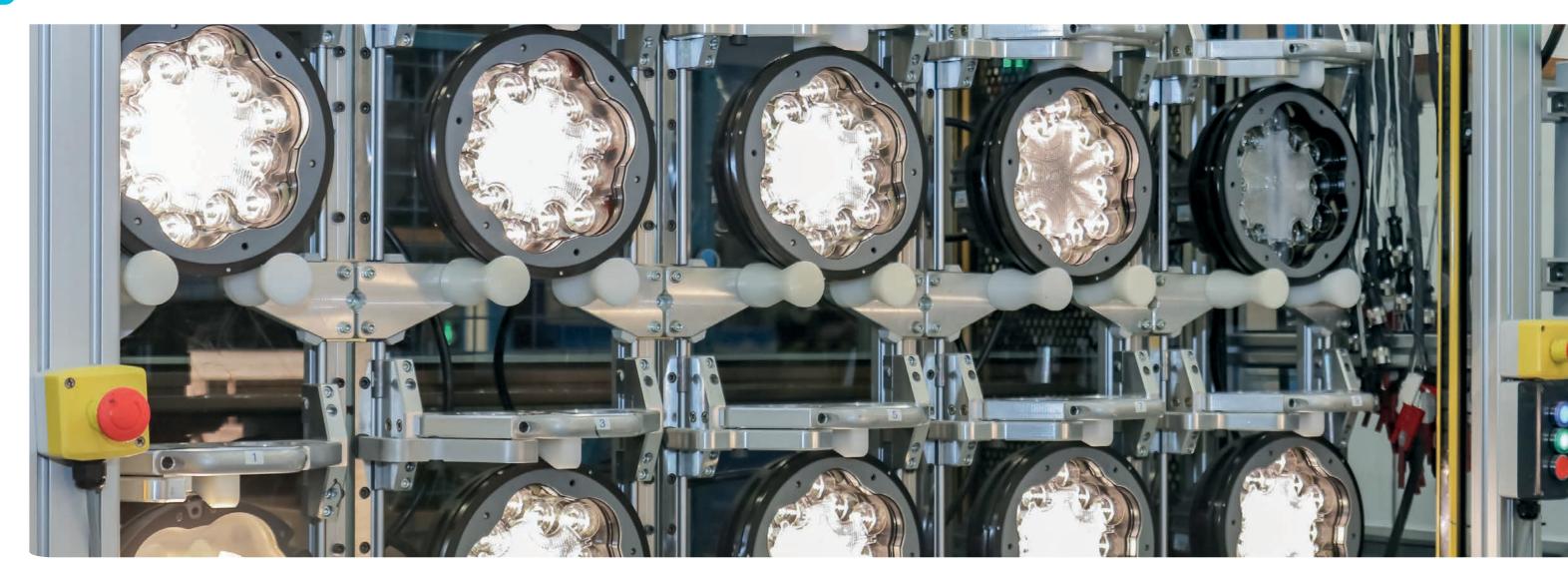
- Front or rear mounting; glass cover
- Five functions: headlight, white marker light and red tail light
- Anti-glaring headlight, compliant with Table 3 of EN 15153-1
- For lower light

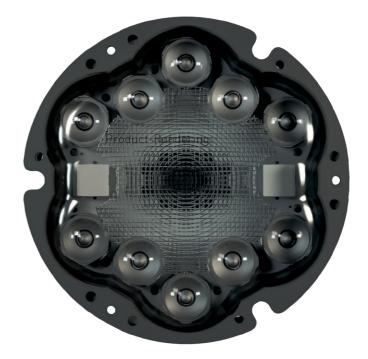
### ML5-1/170 FOR USA AND OTHER MARKETS ADAPTED OPTICAL VARIANTS

The optical requirements of railway front lights vary according to the type of equipment and the operation area.

In order to satisfy the requirements of the American market, MAFELEC has developed an optical variant of the ML5-1/170 which allows to combine the headlight, auxiliary light and red marker light functions, described in the 49 CFR 229.125, 49 CFR 238.443 and 49 CFR 221.14 standards.

Thanks to MAFELEC optical expertise, other variants can be realized for other markets, on expression of the need such as the luminous intensity in the axis and at certain angles, or a given colorimetry.





### ML5-1/170 NEO NEW AND IMPROVED

Based on more than 10 years of experience with the ML5-1/170, MAFELEC introduces a new version of the LED combined light: ML5-1/170 NEO.

More compact and lighter, the ML5-1/170 NEO can be easily integrated on rail vehicles, where the available space is always a critical issue. At the electronic level, the reduction in current draw allows the system integrator to reduce the sizing of the upstream equipment. A control function has been added to the defrosting option.

SIL2 certified, the ML5-1/170 NEO guarantees a high level of reliability in the operation of the lighting system.



- Railway LED combined light
- Up to five functions : headlight, white marker light and red tail light
- Compact and light
- European and american optical versions
- Reduced inrush currents
- Regulated defrosting option
- Compliance with railway standards
- SIL2

Nominal power Lit area Operating temperature Degree of protection Service life

24 ... 36 VDC or 72 ... 110 VDC (-30 % / +25 %) Ø170 mm -40 ... +70 °C IP66 60,000 h





### ML5-1/170 NEO – VARIANTS OVERVIEW OPTICS AND MOUNTING

The ML5-1/170 NEO is available in three optical variants. Two of them (with and without cut-off) comply with the requirements of the European market and are TSI LOC&PAS certified. The third is for the U.S. market, with compliance with 49 CFR 229.125, 49 CFR 238.443 and 49 CFR 221.14.

On the mechanical side, it is possible to choose between four variants: front mount or rear mount, with or without tilt adjustment.

#### OPTICAL VARIANTS

#### ML5-1/170 NEO

- Combined headlight, white marker light and red tail light
- EN 15153-1
- TSI LOC & PAS certified

#### ML5-1/170 NEO CUT-OFF

- Combined headlight, white marker light and red tail light
- EN 15153-1
- Headlight with cut-off according Table 3 of EN 15153-1
- TSI LOC & PAS certified

#### ML5-1/170 NEO US

- Combined headlight/auxiliary light & red marker light
- 49 CFR 229.125, 49 CFR 238.443 et 49 CFR 221.14.

#### MOUNTING VARIANTS

#### FRONT MOUNTING WITH ADJUSTMENT PLATE



- Bearing adjustment angle at +/-1,5°
- Typical configuration when headlight function is present

#### FRONT MOUNTING WITHOUT ADJUSTMENT PLATE



• Typical configuration for product without headlight function



#### REAR MOUNTING WITH ADJUSTMENT PLATE





- Bearing adjustment angle at +/-1,5°
- Typical configuration when headlight function is present

#### REAR MOUNTING WITHOUT ADJUSTMENT PLATE





• Typical configuration for product without headlight function

### **MLMT/120** SMALL AND EFFICIENT

MLMT/120 is a compact LED marker light, ideal for installation on subways and renovation projects.

The basic version is a bicolor white/red marker light for the European market, meeting the criteria of EN 15153-1 and TSI LOC& PAS certified. Adaptations were then made, in terms of type of LEDs or light intensity adjustment, to realize signalling options existing in other countries.

One example is the flashing amber function, common in India.



- Compact railway LED marker light
- Single color or bicolor
- Basic variant according EN 15153-1/ TSI LOC & PAS certified
- Three modes available, steady or blinking
- Optical variants adapted to different operating areas
- Improved lifetime

Nominal power Lit area Operating temperature Degree of protection Service life

24 ... 110 VDC (-30 % / +25 %) Ø120 mm -40 ... +70 °C IP66 60,000 h





### **MLHE/120** COMPACT AND ADAPTABLE

Equipped with two levels of light intensity, the MLHE/120 is a LED light intended to ensure the function of white headlight on trains and subways.

Meeting the lighting requirements of EN 15153-1 and TSI LOC & PAS certified, the MLHE/120 is the alternative to the ML5-1/170 combined product for installations where the headlight remains separate from the marker lights.

Its compact size and wide supply voltage range make it easy to integrate, especially on retrofit projects and subways.

- Compact railway white LED headlight
- Two modes available, steady or blinking
- Basic variant according EN 15153-1/ TSI LOC & PAS certified
- Optical variants adapted to different operating areas
- Improved lifetime



Nominal power Lit area Operating temperature Degree of protection Service life

24 ... 110 VDC (-30 % / +25 %) Ø120 mm -40 ... +70 °C IP66 60,000 h





### MLHE/PAR56 EASY FITTING AND BRIGHT

The MLHE/PAR56 is a white LED headlight that has the particularity of being compatible with PAR56 type lights, commonly found on American and Asian locomotives. In the case of renovation projects or the desire to reduce power consumption, it is easy to replace filament lights with LED lights.

Two optical variants are available:

- The American variant allows to reach

a luminous intensity higher than 200,000 candelas in the axis, according to the 49 CFR requirements.

- The Indian variant meets the requirements of the Indian Railways standards.

- Railway white LED headlight
- Dimensions compatible with PAR56 lamps
- Two modes available
- Two optical variants, american and indian version
- Compliant with US CFR regulations or Indian Railways
- Improved lifetime



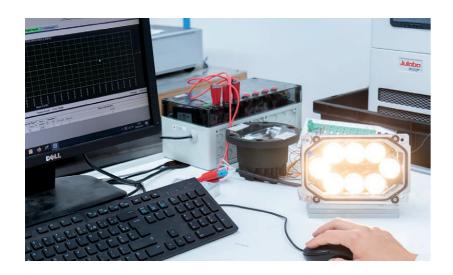
Nominal power Lit area Operating temperature Degree of protection Service life 24 ... 110 VDC (-30 % / +25 %) Ø170 mm -40 ... +70 °C IP66 60,000 h





### MLHE/RT160 **RECTANGULAR AND FLEXIBLE**

- Railway LED headlight
- Rectangular shape
- Two modes available : high and low beam
- Various optical variants are possible
- European variant according to EN 15153-1/TSI LOC & PAS
- Other optical variants : white flood light (detrainment light) or amber flasher light
- Improved lifetime



Nominal power Lit areac (W x H) Operating temperature Degree of protection Service life

24 ... 110 VDC (-30 % / +25 %) around 160 x 135 mm -40 ... +70 °C IP66 60,000 h

### MLHE/RT200 SQUARE AND POWERFUL

- Railway white LED headlight
- Square shape
- High light intensity > 1 million candela
- Two modes available: high and low beam
- Dedicated to chinese railway market
- One product meets the requirements for heon EMUs and shunting locomotives
- Two products are needed on trunk lines
- Improved lifetime



Nominal power Lit area (W x H) Operating temperature Degree of protection Service life

72 ... 110 VDC (-30 % / +25 %) around 200 x 200 mm -40 ... +70 °C IP65 60,000 h



### **CUSTOM LIGHTS** FULLY ADAPTED TO YOUR DESIGN

The aesthetics of trains has become a major element, especially on urban and suburban lines, of which front lighting is an integral part. This results in the need for specially shaped lights, a flexibility made possible by LED technology. MAFELEC brings together all the technical, industrial and project management skills to support train builders in the development and manufacture of customized solutions, from simple light module to complete optical block.

- Product designed according to customer specifications
- Functional or merely aesthetic lighting
- From simple light module to complete optical block
- Technical expertise in many fields: optics, electronics, thermics, mechanics, materials
- Compliance with railway standards and regulations
- DIN 6701 bonding certification
- SIL development capability





### **TYPES OF CUSTOMIZATION** FROM SIMPLE MODULE TO OPTICAL BLOCK

MAFELEC develops front lighting solutions, fully adapted to the customer's needs and optimized in terms of energy consumption and maintenance. Depending on the project, the scope of supply varies as regards the degree of integration and customization required. With the realization of about fifteen different projects in the last 10 years, a strong experience has been acquired on the design of railway optical blocks, both in terms of optical and mechanical control. In addition, MAFELEC is equipped with a dedicated and efficient industrial tool, including a dedicated DIN6701 bonding room.

Some examples of projects are presented hereafter to illustrate the different types of technical solutions.

#### CUSTOM LIGHTING MODUL



- Assembly of luminous moduls
- Two headlight moduls and one bicolor marker light
- Plastic cover
- Steel support frame
- For integration behind customer glass

#### OPTICAL BLOCK WITH STANDARD LIGHT





- ML5-1/170 multi-function light integrated
- Heated glass cover
- Polyester casing
- High speed train application







### OPTICAL BLOCK WITH CUSTOM LIGHTING MODUL



- Custom made luminous modul
- Combining headlight, white marker light and red tail light
- Screen-printed plastic cover for homogeneous light rendering
- Polyester casing

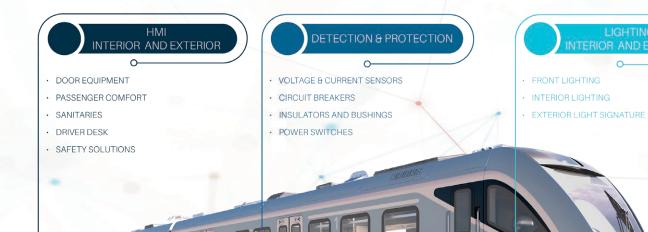
#### COMPLETE FRONT LIGHTING



- Combining functional and aesthetical lighting
- Lower moduls integrating headlight and red marker light
- Homogeneous aesthetic lighting all around windscreen
- Plastic cover
- Polyester casing



### **MAFELEC TEAM** CREATING SMART AND SUSTAINABLE INTERFACES



# **MAFELEC**

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COMTRONIC

